



The instructions below are a guideline for our DTF Transfers. There are no 2 heat press' that are the same with heat and pressure. They may vary a few degrees. We always include a print or 2 extra for your testing purposes. It is also advisable to pre-press all garments for at least 5 seconds at **Fabric Temp** to remove moisture and to lay the fibers flat.

Fabric Type	1st Press	2nd (Post) Press
Cotton	305-315F 10 Seconds	305-315F 10-15 Seconds
Poly/Cotton	265-285F 8 Seconds	265-285F 8-12 Seconds
Polyester	260-275F 8 Seconds	260-275F 8-12 Seconds

Press at **MEDIUM/HIGH** pressure and then peel **HOT** with a low to garment quick sweeping motion. Use the included spares to test. "Blanket Images" that have little or no gaps for steam to escape, post press for maximum time. If your design has fine items or small text, wait for the film to completely cool before removing the film paper then 2nd press at temperature.

Application Instructions
STEP 1 : Pre-press item for MINIMUM 5 seconds to remove moisture, wrinkles and to lay the fibers flat. Do Not Press on USED CLOTHING . Fabric softeners and detergents leave a residue and will inhibit adhesion.
STEP 2 : Place DTF Film ink side down (so you can see the image correctly up) and press for recommended fabric time. Removing carrier film HOT in a fast low sweeping motion from one corner.
STEP 3 : Post Press with a cover sheet (parchment paper or teflon sheet) as per the fabric temps/time above.

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